

David Tomás Sánchez Martínez
Lourdes García Rodríguez
(coordinadores)

Proceedings of the 7th International Seminar on

ORC

Power Systems

Editorial Universidad de Sevilla

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NUMERICAL INVESTIGATION OF A TRANSONIC DENSE GAS FLOW OVER AN IDEALIZED BLADE VANE CONFIGURATION

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ABSTRACT

A joint numerical and experimental investigation of an idealized blade vane configuration, representative of an ORC turbine, is undertaken using Novec649 as the working fluid. First laminar-turbulent transition over the blade is studied by means of large-eddy simulation (LES). The geometry of the leading edge is modified to avoid an incipient separation. Afterwards, RANS simulations are carried out for both air and Novec649. The dense gas flow achieves a lower pressure ratio and exit Mach number compared to air, while shock waves generated at the blade leading edge are weaker. However, the dense gas induces a lower base pressure resulting in higher losses. Qualitative and quantitative comparisons with experiments and with a wall-modeled LES are also planned.

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1 INTRODUCTION

In most Organic Rankine Cycles (ORC), the working fluid, an organic compound, is compressed, heated, and then expanded in a turbine. The latter component can be critical for the cycle efficiency and it is of utmost importance to estimate the various loss mechanisms. Since ORC are intended to convert energy from relatively low-temperature sources, organic fluids are expanded in small-scale turbines, working in the transonic to supersonic regimes. At these flow speeds, the main losses in a linear cascade of turbine blades are due to shock-wave systems, laminar and turbulent boundary layers on blade walls and vortex shedding from the trailing edge (TE). Due to their molecularly complex structures, organic fluids operate in the so-called dense-gas regime, where the fundamental derivative of fluid dynamics is lower than one. A direct consequence is the decrease of the speed of sound during a compression, which would yield weaker shock waves, thus lower associated losses. On the contrary, the higher sound speed attained in the expansion fan close to the trailing edge would imply a lower base pressure, which can conversely increase the profile losses. Finally, little is known about the laminar-turbulent transition over ORC turbine blades. Designers generally assume a fully turbulent boundary-layer state but it is known that the transition will influence the viscous losses. Due to the combination of various mechanisms with a somehow contradictory influence, experimental and numerical databases are critical to improving turbine efficiency. Few facilities exist for dense gases and consist essentially in blowdown or suckdown tunnels, where only short-time statistics are possible (Baumgärtner *et al.*, 2020). A continuously running pressurized closed-loop wind tunnel (CLOWT) using Novec649, an environmentally friendly working fluid, in the high subsonic speed range, has been built at University of Muenster. Due to the high pressures and the high-density of Novec649, the experimental study of transonic linear cascade requires high compressor performance. As a consequence, the tunnel

test section has relatively small dimensions and measurements for a linear cascade are thus challenging (Hake *et al.*, 2023). One way out is to use an idealized vane configuration. Instead of an entire blade cascade, the test set-up is usually limited to a single, geometrically simple blade with side-walls designed to generate quasi-periodic flow conditions. This idea has been used to study the transonic TE flow and the associated profile losses, e.g. by Denton & Xu (1990) or Rossiter *et al.* (2023). An idealized vane configuration with low-curvature blades has been designed in the work of Passmann (2021). A picture of the CLOWT test section is shown in figure 1, where the test section height $B = 36.5\text{mm}$. The experiments were conducted with air as the working medium in the outlet Mach number range 0.8 to 1.7, and included Schlieren visualizations, blade pressure distribution and traversing probe measurements. While the profile is lacking the curvature that most turbine blade profiles exhibit, it can be used as a test case for the investigation of basic phenomena such as tip gap flows in Passmann *et al.* (2018) or loss mechanisms with a dense gas in the present study.

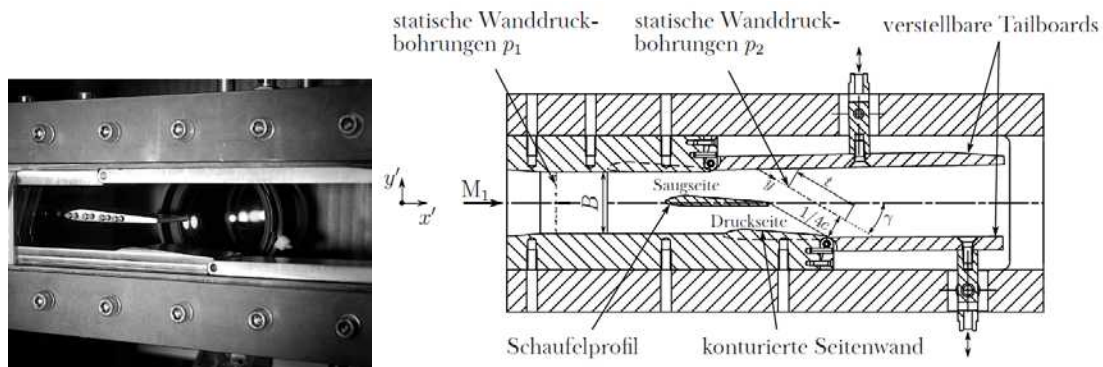


Figure 1: View (left) and sketch (right) of the experimental setup (from Passmann (2021)).

Particular attention must be paid to the influence of the laminar-turbulent transition on turbine losses. Considering the high level of freestream turbulence (FST) intensity encountered in turbine environments, FST-induced transition is generally the principal mechanism of laminar-turbulent transition for turbine blades (Mayle, 1991; Sandberg & Michelassi, 2022). The Computational Fluid Dynamics (CFD) tools currently used in ORC design are based on Reynolds-averaged Navier-Stokes (RANS) models and usually ignore this phenomenon, considering that transition occurs straight downstream of blade leading edge (Romei *et al.*, 2020). To gain knowledge on FST-induced transition in dense-gas boundary layers (BL), a study was realized for a zero-pressure-gradient Novec649 BL by means of wall-resolved large eddy simulations (LES) (Bienner *et al.*, 2022c). It was found that, despite $M = 0.9$ in the freestream, the turbulent profiles were very close to incompressible databases due to the high specific heat of Novec649, which significantly reduces friction heating. Moreover, the large-scale FST was shown to influence not only the location of transition but also its mechanism, notably the laminar streaks size and arrangement. To investigate the effect of a finite thickness leading edge and of the favorable pressure that it induces on FST-induced transition, LES have been performed around the leading edge of our idealized turbine stator (Bienner *et al.*, 2022b). It was shown that transition occurs early on the blade and that the laminar-streak breakdown, which is usually the precursor of turbulent spots, is highly disrupted by large vortical structures impinging the leading edge. In the present paper, additional results on the leading edge study are presented, showing the influence of the geometry over the transition. Afterwards, the flow of Novec649 past the complete idealized blade is investigated using RANS, due to the extremely high cost of LES. A comparison with air flow in the same conditions is used to get insights into dense-gas effect on turbine efficiency. Companion experiments are scheduled for June/July 2023, and we plan to present them at the conference. High-fidelity wall-modeled LES are also planned.

M_{in}	c_{in} [m/s]	p_{in} [bars]	p_{in}/p_c	T_{in} [°C]	T_{in}/T_c	ρ_{in} [kg/m ³]	ρ_{in}/ρ_c	μ_{in} [Pa.s]	Γ_{in}
0.52	74	3.3	0.17	60	0.75	44.1	0.07	1.26×10^{-5}	0.8

Table 1: Thermodynamic and aerodynamic conditions at the inlet of LES domain. Subscript *in* is used for inlet quantities and subscript *c* for critical ones.

2 NUMERICAL SET-UP

The in-house code MUSICAA is used to solve the compressible Navier-Stokes equations over a curvilinear multiblock domain using generalized coordinate transformation. The fluid Novec649 is modeled with the Peng-Robinson-Stryjek-Vera equation of state (Stryjek & Vera, 1986) and the Chung-Lee-Starling model (Chung *et al.*, 1988) for transport properties. The ideal gas law and Sutherland's model are used for air flows. Concerning LES of the leading-edge region (§ 3), spatial discretization uses 10th-order centered finite differences for inviscid fluxes and 4th-order schemes for viscous fluxes, supplemented by a 10th-order selective filtering. A four-stage Runge-Kutta (RK4) algorithm is used for time integration and a fourth-order implicit residual smoothing (IRS) (Bienner *et al.*, 2022a) is applied to enlarge its stability limit and enable larger timesteps. Non-reflecting Tam & Dong's boundary conditions are applied at the inlet, top and outflow boundaries with imposed mean quantities from a companion RANS simulation. A sponge zone combining grid stretching and a Laplacian filter is added at the outlet. At the inlet, synthetic freestream turbulence is generated by means of Random Fourier Modes. Adiabatic no-slip conditions are applied at the wall and periodicity is enforced in the spanwise direction. More details can be found in Bienner *et al.* (2022b). For RANS simulations (§ 4), the Spalart-Allmaras model is used, with a turbulent viscosity prescribed at the inlet $\tilde{\nu} = 10\nu_\infty$. The RANS transport equation is discretized on a 3-point stencil, whereas 4th-order standard centered differences are used for the inviscid and viscous fluxes combined with a 4th-order Jameson-type selective filtering. As the repeated application of the filter can lead to an overdissipation for small time steps (or CFL numbers), the filtering coefficient χ is replaced by $\min(\chi, \text{CFL})$ (Edoh *et al.*, 2018), so that the shocks are sharply captured in steady computations. The RK4 algorithm is supplemented with a second-order IRS. Stagnation pressure and temperature are imposed at the inlet, based on Riemann invariants, whereas a back-pressure condition is used at the outlet. Adiabatic no-slip wall conditions are used.

3 INFLUENCE OF THE GEOMETRY ON LAMINAR-TURBULENT TRANSITION

To get insights into the laminar-turbulent transition for the idealized vane configuration, we performed LES on a subregion of the turbine vane centered around the suction side of the LE. Operating conditions are representative of the future experimental campaign in CLOWT facility (see table 1), corresponding to a flow of Novec649 in relatively dilute conditions. More details about the thermodynamic conditions are given in section 4.2, along with results concerning the Novec649 RANS simulation that served to initialize and to impose boundary conditions mean values in LES. The fundamental derivative of gas dynamics Γ has a value below 1 so that the flow occurs in the so-called dense-gas thermodynamic region, as used in ORC applications. In a first attempt, we used the idealized blade geometry of Passmann (2021), which was used to investigate tip gap effects on losses in the CLOWT facility (using air as the working fluid). The profile consists of simple circular arcs and straight lines. The rear parts of pressure and suction side are composed of straight lines. The suction side is inclined at an angle of 4.5° with respect to the pressure side. The chord length of the profile is set at $ch=62$ mm and a thick rounded TE shape was chosen (diameter of 2.4 mm). This leads to high Reynolds conditions, with $Re_{ch,in} = 9 \times 10^6$ with Novec649. The flow accelerates from $M = 0.5$ up to $M = 1.1$ at the outlet. The incoming FST has an intensity $T_u = \sqrt{(u'^2 + v'^2 + w'^2)}/3 = 5\%$ and a Reynolds number $Re_{L_f} = 18 \times 10^3$, based on the turbulence integral length-scale L_f . A computational

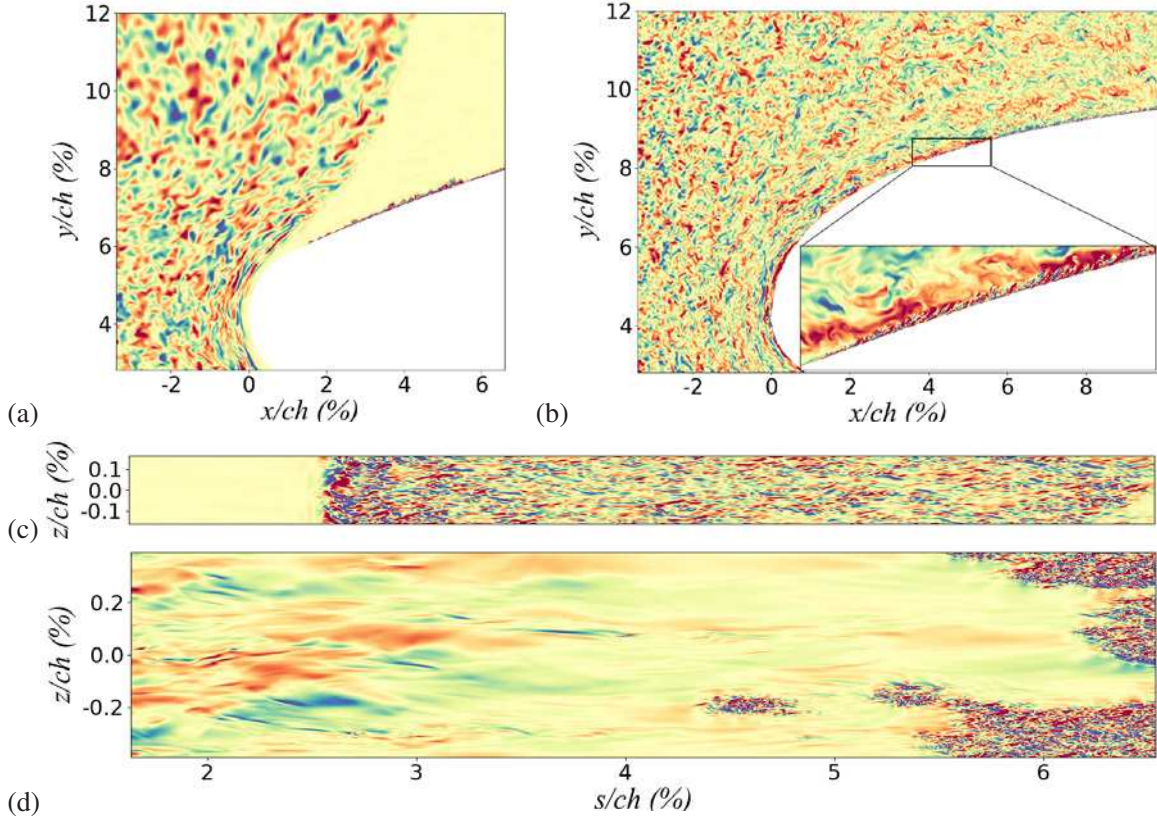


Figure 2: Snapshot of the spanwise fluctuations w' in a mid-span (a-b) and a wall-normal plane at $n^+ \sim 10$ (c-d) for the original (a-c) and smoothed (b-d) geometry. Levels: $\pm 0.05 \times c_{in}$

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domain of 350 millions points was used, with a resolution $\Delta n_w^+ \times \Delta s^+ \times \Delta z^+ \sim 0.3 \times 25 \times 10$, where s and n denote the curvilinear abscissa along the blade and the wall-normal distance, respectively (Δn_w^+ being the resolution at the wall). Snapshots in mid-span and wall-normal planes are displayed in figures 2(a) and (c). FST has not yet impacted the leading-edge that the transition has already occurred on the suction side, meaning that the transition is not induced by the FST. The early turbulent front at $s = 1.5$ mm, which is clearly identified on the wall-normal slice, results from an incipient flow separation occurring at a curvature discontinuity resulting from the connection of two circles forming the idealized blade geometry.

In turbines, the most likely mechanism of laminar-turbulent transition is the FST-induced transition. Since we are interested in designing an idealized configuration representative of ORC turbines, a new geometry of the LE region is proposed to avoid the curvature discontinuity responsible for the laminar-separation-bubble transition. The curvature evolution is smoothed using two super-ellipses defined by $(\frac{a-x}{a})^n + (y/b)^n = 1$ (Narasimha & Prasad, 1994), where $n = 2.3$, $a/ch = 18.47\%$, $b/ch = 5.81\%$ for the suction side super-ellipse and $n = 2.4$, $a/ch = 26.70\%$, $b/ch = 4.18\%$ for the pressure side super-ellipse. Then, the suction side straight line is connected to the super-ellipse using a Bézier curve. The trailing-edge (TE) of the smoothed geometry is kept equal to the initial one. The original and smoothed nose geometries are compared in figure 3, the smoothed one being closer to the typical shape of turbine stator noses. The curvature discontinuity of the original design is visible in the right insert. Note that the pressure distribution on the blade is weakly affected. A new LES is carried out on a refined grid of 2.1 billions points, which yields a resolution $\Delta n_w^+ \times \Delta s^+ \times \Delta z^+ \sim 0.45 \times 13 \times 11$, typical of wall-resolved LES. The inlet turbulence corresponds to $T_u = 5\%$ and $Re_{L_f} = 11 \times 10^3$. Spanwise velocity snapshots in figure 2(b)-(d) show the

transitional front is no longer localized but is distributed along a transitional region where turbulent spots appear and merge to form the turbulent BL, as expected in a FST-induced transition. Further analyses of the LES results on the smoothed geometry can be found in Bienner *et al.* (2022b). An important conclusion is that the FST-induced transition occurs rapidly at approximately 6% of the chord, despite the favorable pressure gradient, which can delay significantly the transition location (Mayle, 1991). It also justifies the use of RANS simulations without any transition model in the following.

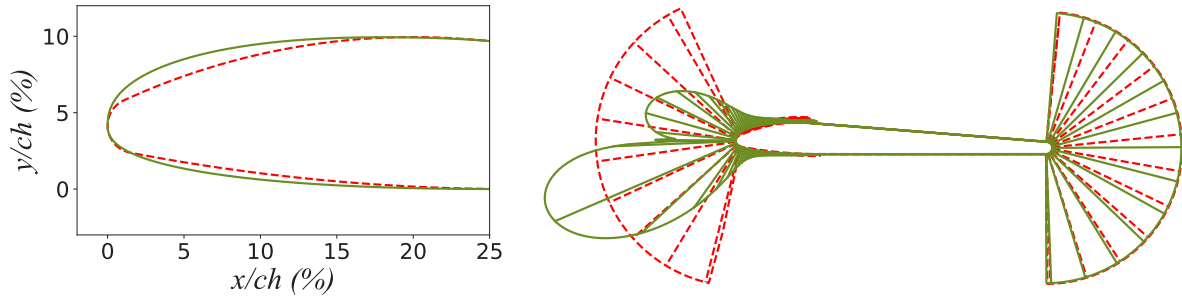


Figure 3: Comparison of the original (---) and smoothed (—) geometries: zoom on the LE region (left) and profile curvature (right).

4 PRELIMINARY STUDIES OF THE IDEALIZED TURBINE BLADE

4.1 Validation of the RANS strategy for air flow

To assess our RANS methodology, the experimental investigation with air in Passmann (2021) is numerically reproduced (the LE geometry is thus the original one). The 2D computational grid of 234×10^3 points has a resolution $\Delta n_w^+ \sim 1.0 - 1.2$ and $\Delta s/ch \sim 0.30\%$, with 720 points along the blade. The domain is extended 1.5 chord upstream of the LE and 2 chords downstream of the TE. At the inlet, a total pressure of $p_{0,1} = 4$ bars and a total temperature of $T_{0,1} = 308$ K are imposed. A comparison of the shock system in the TE region with an experimental Schlieren picture is proposed in figure 4. The numerical simulation correctly reproduces the fishtail shock system and the position of the oblique shock waves. Moreover, the pressure distribution along the blade in figure 4 (right) is also in good agreement with the experimental one. To check the grid convergence, RANS is also run on a finer mesh, with $\Delta s/ch \sim 0.22\%$ and 900 points along the blade. The pressure distribution perfectly matches the medium grid one, showing that mesh independency is achieved on the medium grid.

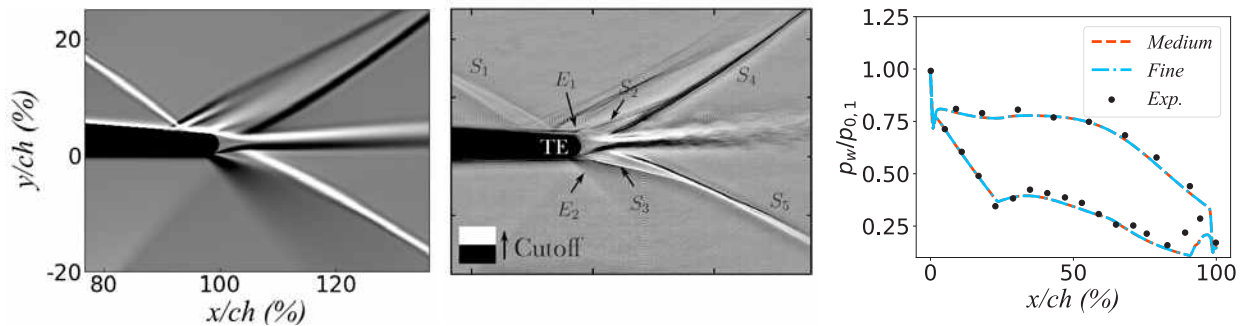


Figure 4: Schlieren visualizations of the shock system in RANS (left) and Passmann's experiment (middle). Right: pressure distribution around the blade from experiments and RANS simulations.

Case	ch [mm]	M_1	c_1 [m/s]	$p_{0,1}$ [bars]	$T_{0,1}$ [K]	$\rho_{0,1}$ [kg/m ³]	M_2	c_2 [m/s]	Re_{M_2}	π $p_{0,1}/p_2$
Novec649	61.2	0.55	76	3.8	335	55.0	1.59	87	8.5×10^6	3.7
Air	246	0.51	343	4.0	308	4.52	1.71	279	8.5×10^6	5.3

Table 2: Thermodynamic and aerodynamic conditions of RANS simulations.

4.2 Dense-gas effects

As already mentioned, the thermodynamic conditions selected for Novec649 correspond to relatively dilute conditions, with a total pressure of $p_{0,1} = 3.8$ bars and a total temperature of $T_{0,1} = 335$ K (see table 2). The inlet values are calculated one chord upstream of the LE and the exit values are evaluated along the line of measure plotted in figure 5, which corresponds to a distance of $0.25 \times ch / \cos(\gamma)$ where $\gamma = 60^\circ$ denotes the stagger angle. The outlet Reynolds number Re_{M_2} , based on the chord and the outlet Mach number M_2 , is equal to 8.5×10^6 . Several regions of interest are identified in the Schlieren-like visualization of figure 5: laminar-turbulent transition (region 1), shock-wave-boundary layer interactions (region 2) and wake development (region 3).

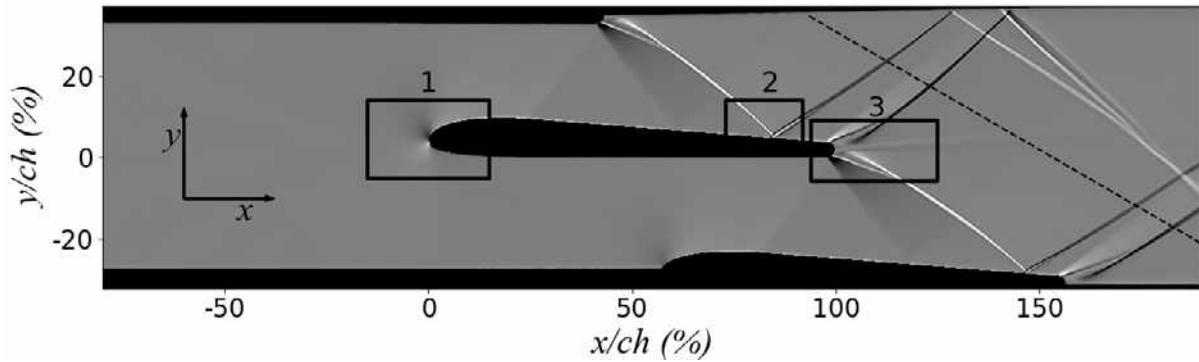


Figure 5: Schlieren-like visualization of the idealized blade vane configuration in the Novec649 2D RANS simulation (see section 4.2): density gradient in y-direction (levels $\pm 10^4$). - - -: line of measure.

For comparison purposes, a simulation with air is also realized. The chord is modified to 246 mm in order to match the outlet Reynolds number of the Novec649 simulation and the newly designed nose is used (see table 2). First, we observe that the pressure ratio, $\pi = p_{0,1}/p_2$, is significantly lower in the Novec649 configuration ($\pi_{Novec649} = 3.7$) than in air ($\pi_{air} = 5.3$). To get more insights, the pressure distributions of the air and Novec simulations are compared in figure 6 (left). Concerning the air flow, the pressure distribution of the smoothed blade profile is rather similar to the one of the initial blade profile in figure 4 (right), as already mentioned in section 3. In line with the differences observed in pressure ratio, the pressure distribution levels around the blade for the Novec649 simulation are increased, which would correspond to a decrease of the isentropic Mach number. Moreover, a difference in the position of the reflected shock at the suction side is noticed. The fundamental derivative of gas dynamics $\Gamma = 1 + \frac{\rho}{c} \frac{\partial c}{\partial \rho_s}$, shown in figure 6 (right), increases from 0.8 upstream to 0.95 downstream but stays below 1.0, meaning that the flow occurs inside the dense-gas region. This results in a reverse behavior of the speed of sound compared to perfect gases, namely, $\frac{\partial c}{\partial \rho_s} < 0$ and the speed of sound increases while the flow expands. For instance, in the shock interaction region in figure 7, the speed of sound increases from 76 at the inlet to 90 at the outlet in the Novec649 flow whereas, in the air configuration, c decreases monotonically. This yields a lower Mach number increase in the Novec flow than in the air flow (see figure 8). Therefore, shock waves are weakened

in the dense gas yielding a lower pressure ratio. In particular, the higher pressure ratio across the impinging shock on the suction side in the air flow induces a larger separation bubble compared to the Novec649 flow (see figure 9). The second compression shock at the impingement, hardly noticeable in the dense gas configuration, is clearly visible in air. Due the larger separation region and the fact that the location of the shock is closer to the TE in the air flow, the BL remains separated at the TE downstream whereas it is attached in the Novec649 flow. Finally, due to the acceleration around the TE corner, the flow undergoes a supersonic expansion before separating from the TE. At the end of the recirculation region, the supersonic flow coming from the suction and pressure sides re-aligns by means of a fish-tail shaped system of shock waves. Due to the differences in the BL states and in the expansion around the TE, the opening angle of the fishtail shocks is increased with Novec649.

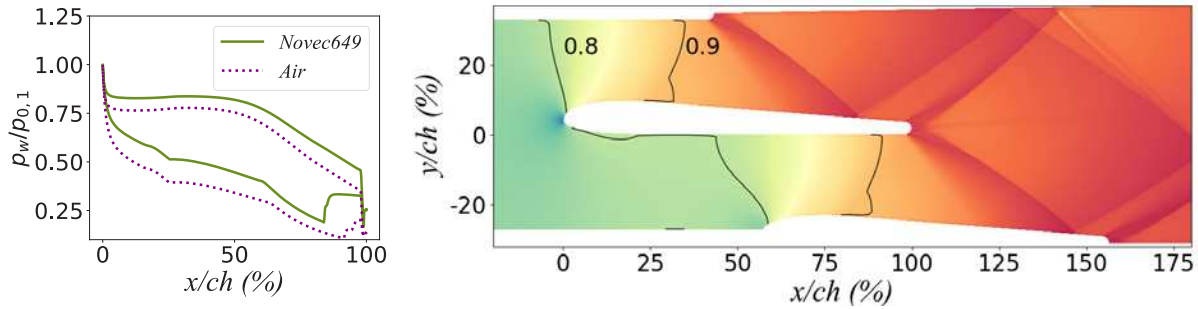


Figure 6: Left: pressure distribution of the Novec649 and air RANS simulation around the smoothed profile. Right: Γ field in the Novec649 RANS simulation (levels 0.7 to 1.0).

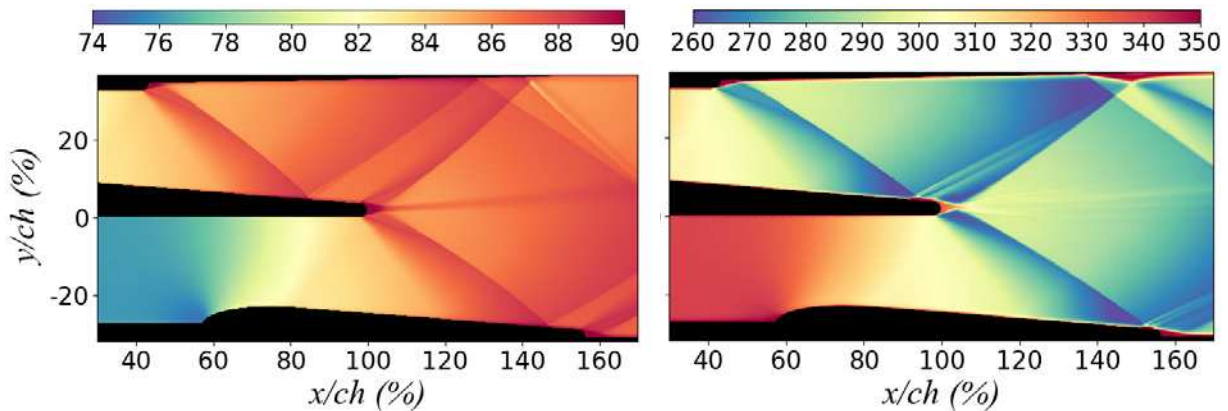


Figure 7: Sound speed c field of the Novec649 (left) and air (right) RANS simulation around the smoothed profile (levels 0.4 to 2.0).

5 CONCLUSION AND FUTURE WORK

The transonic dense gas flow over an idealized blade vane configuration has been studied by means of RANS simulations. When compared to air flow at similar Reynolds number conditions, the investigation reveals that the Novec649 flow exhibits weaker shocks due to the reverse behavior of the sound speed, ultimately leading to a lower pressure ratio between inlet and outlet. The shock topology is consequently affected, with a wider opening angle of the fishtail shocks in the Novec649 configuration. Moreover, the fact that the shock impingement in Novec649 arises more upstream of the TE with respect to air changes significantly

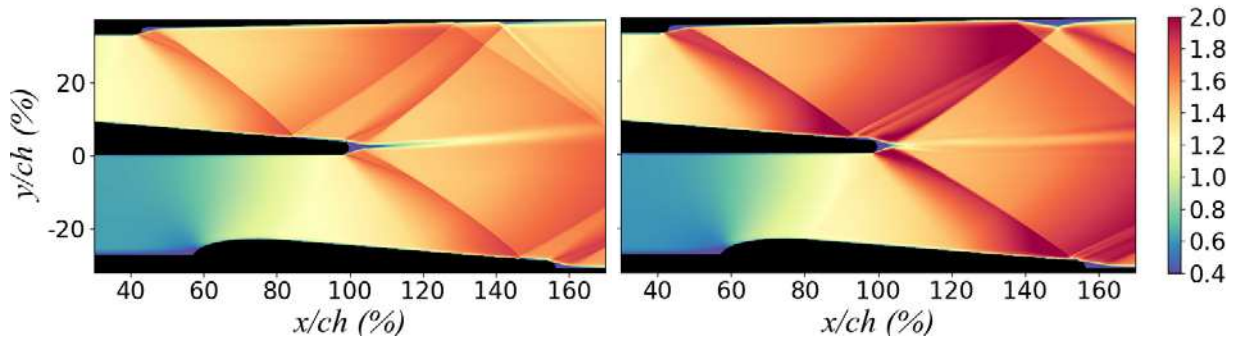


Figure 8: Mach number field of the Novec649 (left) and air (right) RANS simulation around the smoothed profile (levels 0.4 to 2.0).

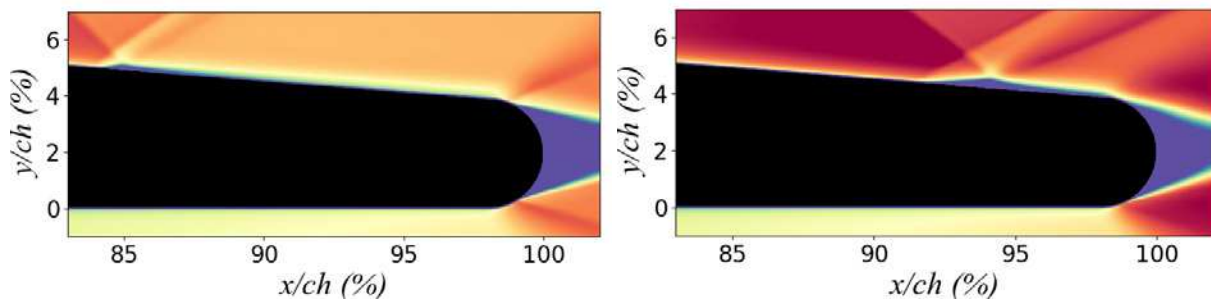


Figure 9: Mach number field of the Novec649 (left) and air (right) RANS simulation (levels 0.4 to 2.0): zoom on the shock-BL interaction and on the TE.

the shock-BL interaction and the BL state at the wake birth, which may affect the wake development. In particular, unsteady RANS captures the vortex shedding in the wake for the air flow whereas a steady wake is obtained in Novec649. This is a pitfall of RANS modeling, notoriously inaccurate for the prediction of several phenomena occurring in turbomachinery. For instance, RANS simulations cannot predict accurately the wake dynamics or fails in capturing shock-BL interaction dynamics, overestimating the shock strength while underestimating the size of separated region eventually occurring at the shock foot. We plan to perform high-fidelity simulations on the idealized blade configuration to investigate the complex dynamics in the wake vicinity. Due to the high Reynolds number based on the chord of the profile ($Re_{ch} \sim 10 \times 10^6$), a direct numerical simulation (DNS) or a wall-resolved LES is out of reach. Indeed, as seen in section 3, 2.1 billions points are necessary to simulate only $\sim 10\%$ of chord on the suction side, which leads to almost 40 billions in order to simulate the full blade. Therefore, the LES will be conducted with wall-model to relax the constraint on the near wall resolution but also to be able to significantly increase the timestep. Since we observed that the boundary layer becomes turbulent relatively rapidly, the use of wall-modeled LES is specially relevant to reduce the computational cost.

Even if weaker shocks are encountered with Novec649, the overall losses will not necessarily be lower. Indeed, the profile losses associated with the base pressure at the TE are expected to increase with dense gases. The wall-modeled LES will allow a proper description of the wake dynamics and thus a detailed analysis of the TE loss mechanisms. A comparison with air will be realized in order to quantify the effect of the dense gas on the turbine performance (Baumgärtner *et al.*, 2020) and on the energy separation phenomenon (Sieverding & Manna, 2020). The companion experiments will provide a quantitative and qualitative comparison with the numerical simulations, thanks to Schlieren imaging, pressure distribution around the blade

and pressure/velocity profiles in the blade wake.

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This book contains the compilation of works contributed to the *7th International Seminar on Organic Rankine Cycle Power Systems* (ORC 2023), held in Seville between the 4th and 6th of September 2023. The event was hosted by Universidad de Sevilla on behalf of the Knowledge Centre on Organic Rankine Cycle Technology (KCORC), incorporated in The Netherlands.

The ORC conference, organized biennially, stems as the only conference that is specific to ORC technology, therefore gathering a diverse community whose affiliation spans across all the interested stakeholders, not only in this particular technology but also and in a broader context, in the energy transition. Original equipment manufacturers, professional associations, end-users, investors, policy makers, academics, scientists feel at home at ORC 2023.

The almost 100 proceedings in this book cover a wide variety of topics, from fundamentals to system integration through component design, accounting for thermodynamic performance as well as component design. In addition to this, and as a new track in 2023, works on heat pump technology were also accepted in order to raise awareness of the strong ties between both technologies, specifically in energy storage applications.

This book provides an excellent overview of the current maturity of power systems based on Organic Rankine Cycle technology for applications as diverse as geothermal and waste heat recovery in industry or downstream of other prime movers (e.g., marine applications). It is also an excellent source of information to understand the current challenges faced by the technology, stemming from a very competitive market and increasingly stringent environmental regulations.

The organizers of ORC 2023 hope that the reader finds this work as exciting as the attendees to the conference and, maybe, make the decision to join the 8th edition to the conference in 2025.